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Lathes	Swing Over Gap	Swing Over Bed	Swing Over Saddle	Spindle Bore Diameter	Length between Centres
L1 Scott 3m Lathe	880	674	434	105	3,000
L2 Hwacheon 1m Lathe	440	440	250	53	1,000
L3 TOS 2m Lathe	520	520	322	76	2,000
L5 National 6m Lathe (L5)	1,600	1,086	780	154	5,200
L6 Mega 58 2m CNC Lathe	700	600	350	75	1,800
L8 Poreba 9m Lathe	1,720	1,350	1,076	120	9,000
L9 Poreba 12m Lathe with extension	1,942	1,550 1,850	1,250 1,600	120	12,000
L10 Sunfirm 6m CNC Lathe	1,500	1,270	880	153	6,000
L11 TUR 630	634	634	380	138	2,000
L24 Microweily	840	660	440	100	2,950
SL Super lathe option available	Erected to suit				

Cranes	Under hook	Total capacity
2 x 25 t	9.1 m	50 t
7.5 t	7.1 m	
2 x 12.5 t	6.49 / 7.34 m	25 t
3.2 t	Various	
1 t	Various	

Vertical lathe	Max Diameter	Max Height under cross bar	Max Weight
VL1 Vertical Lathe	3300	2300	18000
VL2 CNC Vertical Lathe	2030	1400	5000

Milling machines	Quil Z	Over arm Yaxis	Longitudinal Travel X (Bed)	Cross Travel Y (Bed)	Vertical Travel (Bed)	Table Size	Max Load	Spindle Bore 4th Axis	Rotary Table
M1 Large TOS Mill	-	600	1,400	-	500			N/A	
M2 Hwacheon Mill	140	500	873	254	530			N/A	
M3 Kiheung CNC Mill	1,050	800	1,900	-	-	2300 x 775	3,500 kg	0	
M4 Maximart VMC-135E CNC	710	-	1,350	760	-	1500 x 700	1,500 kg	105	
M6 Okuma MB-66V CNC	660	-	1,500	660	-	1530 x 660	1,500 kg	N/A	
M7 Okuma MCM 30 CNC Mill	800	-	6,500	3,700	Table to spindle 1,950	6500 x 2500	45,000 kg	3070 between columns	
M8 Anayak HVM-7000-P			6,300	1,515	1,965	7100 x 1200	20,000 kg		1200 x 1200 (5000kg)

BORERS	Vertical Travel	Column2	Horizontal Travel X	Horizontal Travel Y	Max Facing Diameter	Floor Plates
B1 WMW Borer	2,500		3200	380(Z) +1000(W)	1500	3500*5250
		Table to Spindle Height	Table Longitudinal Travel	Table Cross Travel	Max Facing Diameter	Table Size
B2 TOS Borer	1,120	0-1120	1250	1300	600	1250*1250-5T

BALANCERS	Max Swing Bed Plate	Max Swing Floor	Max Length	Min Length	Max Weight	Min Weight
BAL1 Large Balancer	2,400	3,800	12m	drive	22,000 kg	50 kg
BAL2 Small Balancer	1,900	2,400	10m	drive	6,000 kg	4 kg

PRESS	DISTANCE BETWEEN COLOUMNS				
	MAX LENGTH	STROKE	BED LENGTH	MAX WEIGHT	
HEP 300	1240	930	800	300	